

Date: Wednesday, 24/10/2007 10:06:26 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HEATER TUBE 3"		
Job Number	: 35340		Part Number	: D2407		
Estimate Number	: 10471		Drawing Number	: D2407 REV. A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 24/10/2007 S.O. No. : N/A		Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 31/10/2007 Qty: 6 Um: Each		
Previous Run	: 26915					
Written By	: <u> </u>					
Checked & Approved By	: <u> </u>					
Comment	: Est: C 03.04.14 Reformat; Incorporated D2292; D2375-3-08-106; D2403 - D2417 KJ/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T3000W049	6061-T6 Tube 3.00 x.049W Comment: Qty.: 0.5000 f(s)/Unit Total : 3.0000 f(s) 6061-T6 Tube 3.00 x .049W Material: 6061-T6 (3" OD x 0.049") wall seamless tubing (M6061T6T3.000W.049) Batch: <u>1821</u>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Cut as per Dwg D2407 → <u>DM 07/10/2007</u> (6) 2- Deburr <u>7/10/2007</u> (6) 3- Mill D2407 slot as per Dwg D2407. Deburr as required <u>7/10/2007</u> (6) Pto →
3.0	QC5	INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP <u>5 07/10/2007</u>
4.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock <u>P&D</u> <u>6-7/10/2007</u> (6) Location: <u>P&D</u>
5.0	QC21	FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE <u>11 07.10.29</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/10/26	# 2.0	Perment change. use Jasper saw to cut parts to length.	AS	07/10/29		✓ 07/10/29	✓ 07/10/26

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes Yes No No DQA: D Date: 07/10/29
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/10/26	# 2.1.	two parts size are ^{0.040"} under normal. They were cut using a chop saw.	LE 07/10/26 QS1042	Parts are acceptable. This one time only.	LE 07/10/26	EP 07/10/26	LE 07/10/26 QS1042	EP 07/10/26

NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

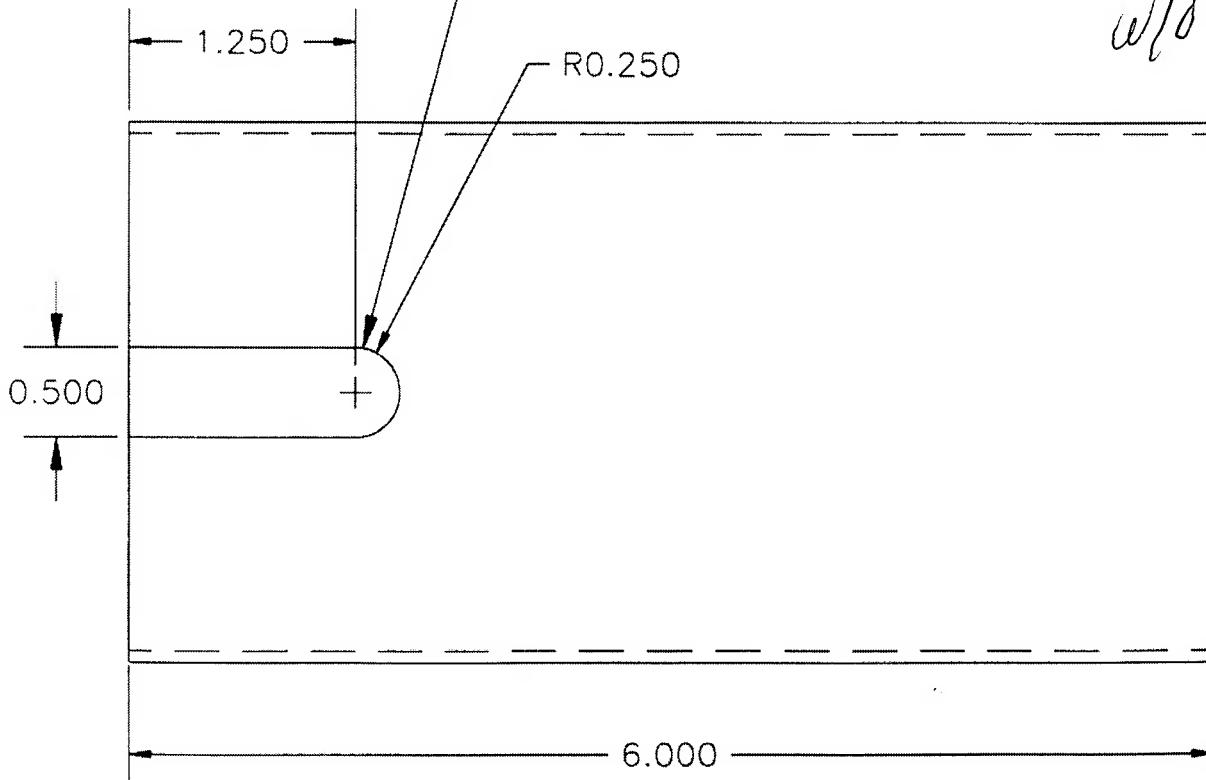
NOTE: Date & initial all entries



PREPARED		DART AERO ACCESSORIES INC	
B. Williams		VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	REV. A	
BW	BW	D2407	
DATE		SHEET 1 OF 1	
Apr. 6, 1995		TITLE	
		SCALE	
		3" HEATER TUBE	
		1:1	

RELEASED
160140 95

ONE SIDE ONLY



MATERIAL: 6061-T6 SEAMLESS TUBE
3" DIAM 0.049 WALL CUT 6" LONG